

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE		07/09/2017	SAC	WM
B	CORRECTED DRAWING NUMBER IN TITLE BLOCK	17-645	06/10/2017	SAC	WM

**SPECIFICATION CONTROL DRAWING**

PURCHASE MATERIAL:

HOT ROLLED STEEL ROUND BAR

SPECIFICATION:

ASTM A36 OR ASTM A1011 OR 44W OR ASTM A1018

PART NUMBER:

MT-HRS-R-[D.DDD]

WHERE D.DDD IS DIAMETER IN INCHES

EXAMPLE:

MT-HRS-R-0.250

TOLERANCES PER MANUFACTURER SPECIFICATIONS

DART

AEROSPACE

Hawkesbury, Ontario, Canada

TITLE

HOT ROLLED STEEL ROUND BAR

DWG NO.

MT-HRS-R

REV

B

DESIGN BY:

SAC 07/09/2017

DRAWN BY:

SAC 10/06/2017

CHECKED:

VM 10/10/2017

MFG. APPR:

DP 10/11/2017

APPROVED:

WM 10/12/2017

DATE:

06/10/2017

XXX ± .005 FRACTIONS ± 1/8

XX ± .01 ANGLES ±.5°

X ± .1 SURFACES = 125°

1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

3. DIMENSIONAL LIMITS APPLY AFTER PLATING

SCALE:

NTS

WEIGHT:

N/A LBS

SHEET 1 OF 1

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